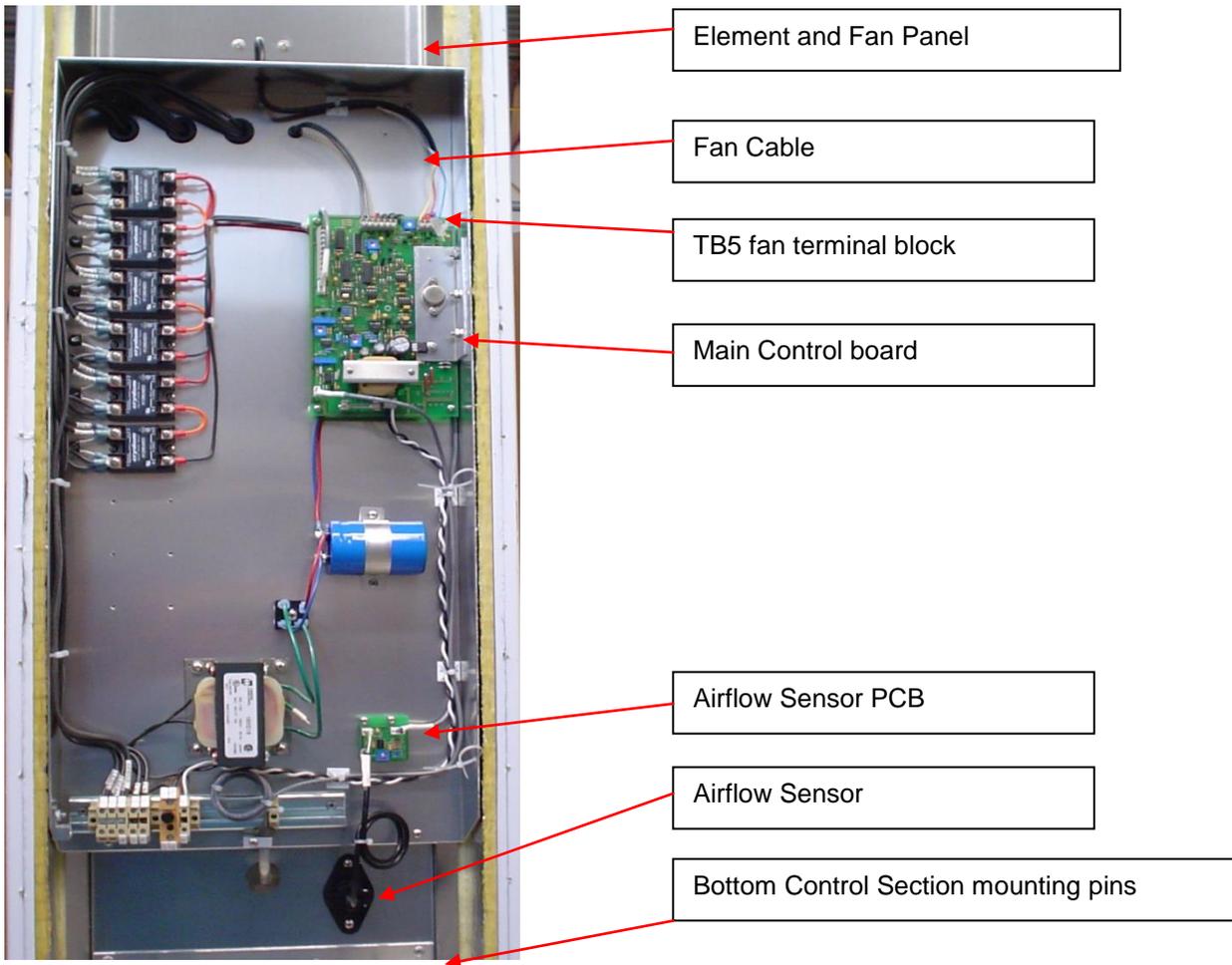


IMPORTANT – READ THE FOLLOWING

Instructions for changing Airflow Sensor to TachOP PCB – Ordinary Locations.



1. Disconnect the 2 jacks from the Airflow Sensor PCB and remove the PCB.
2. Mount the New TachOP PCB in its place.
3. Connect the jack from the main board into the 4 pin terminal block on the TachOP.
4. Feed the white wire provided from the TachOp up behind the main control board to the top of the board.
5. Remove heat shrink from fan cable to expose white wire.
6. Using the connectors provided connect the two white wires together. (One from the fan cable and one from the TachOP)
7. Remove the Airflow Sensor and plug the holes with the plastic plug provided and replacing the mounting screws ensuring all holes are plugged so no moisture or fumes enter the control section.
8. Test the TachOP function by turning the unit on, confirm there is airflow and the Status Board “ No Air” LED is not lit up. Disconnect the yellow wire at SC (Speed Control) at TB5, this should stop the fan. The “No Air” on the Status Board should light up as well as the LED on The TachOP.
9. Apply the new adhesive backed internal wiring diagram provided over the existing diagram on the cover panel to update drawings.
10. Reconnect the yellow wire, check all connections, ensure all holes are sealed and replace the cover using all the screws provided.

To Summarize: The White wire from the fan needs to connect to the TachOP PCB.